



BERGA[®]
ENHANCE LIFESTYLE
LAMINATI



EUROPEAN



SERIES



Against CRACK after applying
BERGA sheet

To View Various Technologies
Kindly **CLICK** on Symbols Below

New Revolutionar /
BREATHING
Technology



EDGELESS
Technology



90° BEND
Technology



CHAMFERING
Technology



BUFFING
Technology



POST FORMING
Technology



THE WORLD OF TECHNOLOGY

BERGA[®]
ENHANCE LIFESTYLE
LAMINATI



ALGORITHM 3D[®]
TWILIGHT



1.5 mm Thickness

Against CRACK after applying BERGA sheet

**GERMAN
 Technology**



**3D
 Technology**



**New Revolutionary
 BREATHING
 Technology**



**EDGELESS
 Technology**



**90° BEND
 Technology**



**CHAMFERING
 Technology**



BOTH SIDE Usable Technology

1 Side  & 1 Side 



BERGA Information Summary



Anti Bacterial



ANTI FINGER
 Print



CNC Cutting



NO BLACK EDGES



NON TOXIC



WATER PROOF



Termite &
 Borer Free

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CHAMFERING & CNC CUTTING can be done in **1.5 mm & 2 mm** thickness at your convenience, by yourself.

** No Guarantee in any circumstances. There can be colour variations in material from different batches. It is advised to use same batch material to avoid colour variations.



B-T-16002

Winter White

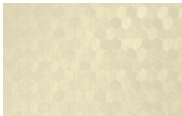
1.5 mm Thickness



B-T-16001

Cozy White

queenshell



B-T-16005
Honey Dew



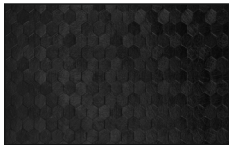
B-T-16003
Sandy Wind



B-T-16010
Dusty Fawn

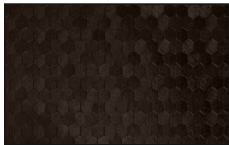
1.5 mm Thickness

#queenshell



B-T-16009

Licoric Black

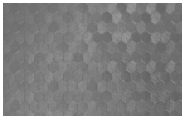


B-T-16011

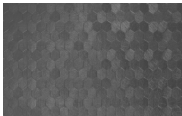
Dark Clove

1.5 mm Thickness

#queenshell



B-T-16016
Smoky Shine



B-T-16012
Squirrel Grey



B-T-16004
Shadow Shell

1.5 mm Thickness

#queenshell



B-T-16018

Flamingo Blush

1.5 mm Thickness



B-T-16017

Seafoam Green

queenshell



**EDGELESS
Technology**



**90° BEND
Technology**

BERGA[®]
ENHANCE LIFESTYLE
LAMINATI



ALGORITHM 3D[®]
MATTOGLOSS



1.5 mm Thickness

Against CRACK after applying **BERGA** sheet

GERMAN Technology



3D Technology



New Revolutionary BREATHING Technology



EDGELESS Technology





90° BEND Technology



CHAMFERING Technology



BOTH SIDE Usable Technology

1 Side  & 1 Side 



BERGA Information Summary



Anti Bacterial



ANTI FINGER
Print



CNC Cutting



NO BLACK EDGES



NON TOXIC



WATER PROOF



Termite &
Borer Free

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B-G-17002

Winter White



B-G-17001

Cozy White

1.5 mm Thickness

#Zebby



B-G-17005

Honey Dew



B-G-17003

Sandy Wind

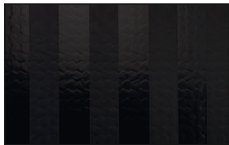


B-G-17010

Dusty Fawn

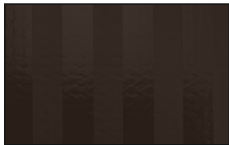
1.5 mm Thickness

#Zebby



B-G-17009

Licoric Black



B-G-17011

Dark Clove

1.5 mm Thickness

#Zebby



B-G-17016
Smoky Shine



B-G-17012
Squirrel Grey



B-G-17004
Shadow Shell

1.5 mm Thickness

#Zebby



B-G-17018

Flamingo Blush



B-G-17017

Seafoam Green

1.5 mm Thickness

#Zebby

BERGA[®]
— ENHANCE LIFESTYLE
LAMINATI



Alvaroz[®]
LEGENDARY



1.5 mm Thickness

Against CRACK after applying **BERGA** sheet

GERMAN Technology



New Revolutionary BREATHING Technology



EDGELESS Technology



90° BEND Technology



CHAMFERING Technology



BOTH SIDE Usable Technology

1 Side **Alvaroz** LEGENDARY & 1 Side **OAKK** LEGENDARY



BERGA Information Summary



Anti Bacterial



ANTI FINGER
Print



CNC Cutting



NO BLACK EDGES



NON TOXIC



WATER PROOF



Termites &
Borer Free

• Kindly note: **EDGELESS** process to be done exclusively under the guidance of expert.

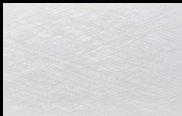
CHAMFERING & CNC CUTTING can be done in **1.5 mm & 2 mm** thickness at your convenience, by yourself.

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B-S-14002

Winter White



B-S-14001

Cozy White

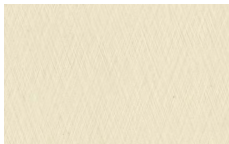


B-S-14016

Smoky Shine

1.5 mm Thickness

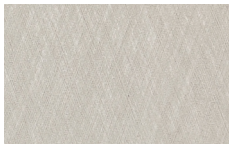
#SilkLine



B-S-14005

Winter White

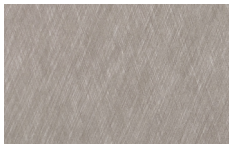
1.5 mm Thickness



B-S-14003

Sandy Wind

#SilkLine



B-S-14010

Dusty Dawn

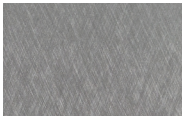
1.5 mm Thickness



B-S-14011

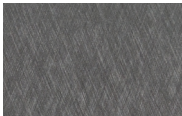
Dark Clove

#SilkLine



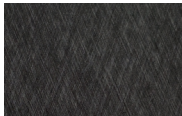
B-S-14012

Squirrel Grey



B-S-14004

Shadow Shell



B-S-14009

Licoric Black

1.5 mm Thickness

#SilkLine



B-S-14018

Flamingo Blush



B-S-14017

Seafoam Green



B-S-14006

Pear Pine

1.5 mm Thickness

#SilkLine



**EDGELESS
Technology**



**90° BEND
Technology**

BERGA[®]
ENHANCE LIFESTYLE
LAMINATI



OAKKK[®]
LEGENDARY



1.5 mm Thickness

Against CRACK after applying BERGA sheet

GERMAN Technology



New Revolutionary BREATHING Technology



EDGELESS Technology



90° BEND Technology



CHAMFERING Technology



BOTH SIDE Usable Technology

1 Side **OAKK** LEGENDARY & 1 Side **Alvaroz** LEGENDARY



BERGA Information Summary



Anti Bacterial



CNC Cutting



NO BLACK EDGES



NON TOXIC



WATER PROOF

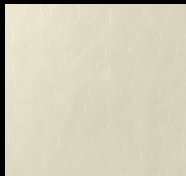


Termites &
Borer Free

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Kang Duit

B-L-15005

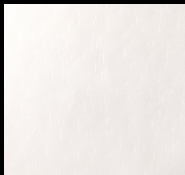


Dark Oak

B-L-15011

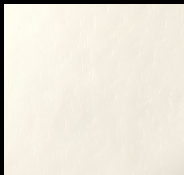
1.5 mm Thickness

#Oakk



Winter White

B-L-15002



Egg White

B-L-15001

1.5 mm Thickness

#Oakk



Sandy Wind

B-L-15003



Dusty Forest

B-L-15010

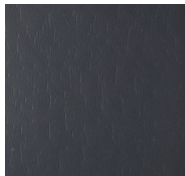
1.5 mm Thickness

#Oakk



Smoky Stone

B-L-15016



Shadow Shell

B-L-15004

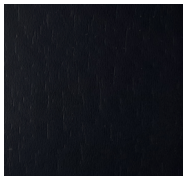
1.5 mm Thickness

#Oakk



Squirrel Gray

B-L-15012

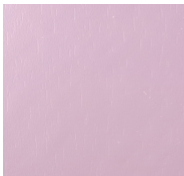


Licornio Black

B-L-15009

1.5 mm Thickness

#Oakk



Flamingo Blush

B-L-15018

1.5 mm Thickness

#Oakk



Saffron Green

B-L-15017



Pear Pine

B-L-15006

1.5 mm Thickness

#Oakk

BERGA[®]
ENHANCE LIFESTYLE
LAMINATI



FORESTA



1.5 mm Thickness

Against CRACK after applying BERGA sheet

GERMAN Technology



New Revolutionary BREATHING Technology



EDGELESS Technology



90° BEND Technology



CHAMFERING Technology



BOTH SIDE Usable Technology

1 Side **FORESTA TEXTURE** & 1 Side **SF**



BERGA Information Summary



Anti Bacterial



CNC Cutting



NO BLACK EDGES



NON TOXIC



WATER PROOF



Termite &
Borer Free

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CHAMFERING & CNC CUTTING can be done in **1.5 mm & 2 mm** thickness at your convenience, by yourself.

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1.5 mm Thickness

#Ashh



B-F-12002

Winter White



B-F-12001

Cozy White



BERGA[®]
ENHANCE LIFESTYLE
LAMINATI

1.5 mm Thickness

#Ashh



B-F-12005

Honey Dew



B-F-12003

Sandy Wind



1.5 mm Thickness

#Ashh



B-F-12010

Dusty Fawn



B-F-12011

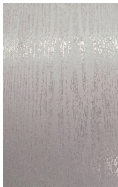
Dark Clove



BERGA[®]
ENHANCE LIFESTYLE
LAMINATI

1.5 mm Thickness

#Ashh



B-F-12012

Squirrel Grey



B-F-12004

Shadow Shell



B-F-12009

Licaric Black

1.5 mm Thickness

#Ashh



1.5 mm Thickness



B-F-12018

Flamingo Blush



B-F-12017

Seafoam Green

#Ashh

BERGA[®]
ENHANCE LIFESTYLE
LAMINATI

Chiffon
PLUS



1.5 mm Thickness

Against CRACK after applying BERGA sheet

GERMAN Technology



New Revolutionary BREATHING Technology



EDGELESS Technology



90° BEND Technology



CHAMFERING Technology



BOTH SIDE Usable Technology 1 Side **SF** & 1 Side **FORESTA TEXTURE**



BERGA Information Summary



Anti Bacterial



CNC Cutting



NO BLACK EDGES



NON TOXIC



WATER PROOF

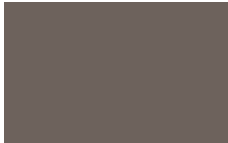


Termite &
Borer Free

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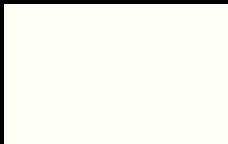
Dusty Fawn

B-S-13010



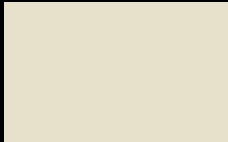
Winter White

B-S-13002



Cozy White

B-S-13001



Honey Dew

B-S-13005



Sandy Wind

B-S-13003

1.5 mm Thickness

#Chiffon



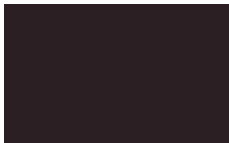
Squirrel Grey

B-S-13012



Shadow Shell

B-S-13004



Dark Clave

B-S-13011



Licoric Black

B-S-13009



Flamingo Blush

B-S-13018



Seafoam Green

B-S-13017

1.5 mm Thickness

#Chiffon

BERGA[®]
ENHANCE LIFESTYLE
LAMINATI

BERGA *core*[®]
PLUS



1 mm & 1.5 mm
Thickness

Against CRACK after applying **BERGA** sheet

GERMAN Technology



New Revolutionary BREATHING Technology



EDGELESS Technology



90° BEND Technology



CHAMFERING Technology



BUFFING Technology



- **BOTH SIDE Usable Technology**
1 Side **GLOSSY** & 1 Side **MATT**



BERGA Information Summary



Anti Bacterial



POST FORMING
TECHNOLOGY



CNC Cutting



NO BLACK EDGES



NON TOXIC



WATER PROOF



Termite &
Borer Free

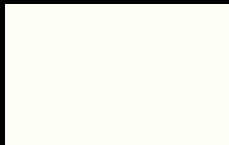
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Winter White

Cozy White



1 mm

B-D-10092

1 mm

B-D-10091

1.5 mm

Also available in

B-D-10002

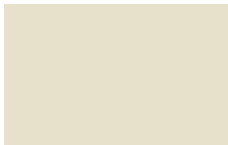
1.5 mm

Also available in

B-D-10001



Honey Dew



1 mm

B-D-10095

1.5 mm

Also available in

B-D-10005

Sandy Wind



1 mm

B-D-10093

1.5 mm

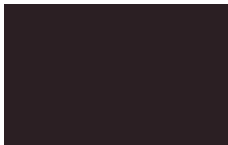
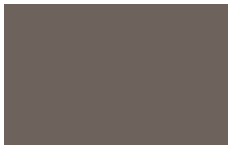
Also available in

B-D-10003



Dusty Fawn

Dark Clove



1 mm

B-D-10100

1.5 mm

B-D-10011

1.5 mm

Also available in

B-D-10010



Smoky Shine



1 mm

B-D-10116

1.5 mm

Also available in

B-D-10016

Squirrel Grey



1.5 mm

B-D-10012



Shadow Shell



1 mm

B-D-10094

1.5 mm

Also available in

B-D-10004

Licoric Black



1 mm

B-D-10099

1.5 mm

Also available in

B-D-10009



BERGA
ENHANCE LIFESTYLE
LAMINATE



B-D-10008

Canary Yellow



B-D-10014

Marri Gold



B-D-10007

Ruby Red

1.5 mm Thickness

#Shine



BERGA
ENHANCE LIFESTYLE
LAMINATE



B-D-10017

Seafoam Green



B-D-10006

Pear Pine



B-D-10015

Alice Blue

1.5 mm Thickness

#Shine



B-D-10018

Flamingo Blush



B-D-10013

Rose Wine

1.5 mm Thickness

#Shine

BERGA[®]
ENHANCE LIFESTYLE
LAMINATI

BERGA MATTO⁺
PLUS



1 mm & 1.5 mm
Thickness

Against CRACK after applying **BERGA** sheet

GERMAN Technology



New Revolutionary BREATHING Technology



EDGELESS Technology



90° BEND Technology



CHAMFERING Technology



BUFFING Technology



- **BOTH SIDE Usable Technology**
 1 Side **MATT** & 1 Side **GLOSSY**



BERGA Information Summary



Anti Bacterial



POST FORMING
TECHNOLOGY



CNC Cutting



NO BLACK EDGES



NON TOXIC



WATER PROOF



Termites &
Borer Free

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CHAMFERING & CNC CUTTING can be done in **1.5 mm & 2 mm** thickness at your convenience, by yourself.

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Winter White

Cozy White



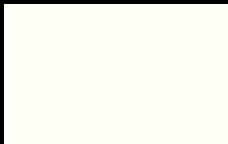
1 mm

B-M-11092

1.5 mm

Also available in

B-M-11002



1 mm

B-M-11091

1.5 mm

Also available in

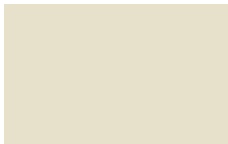
B-M-11001



Honey Dew



Sandy Wind



1 mm

B-M-11095

1.5 mm

Also available in

B-M-11005



1 mm

B-M-11093

1.5 mm

Also available in

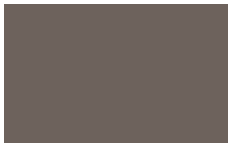
B-M-11003



Dusty Fawn



Dark Clove



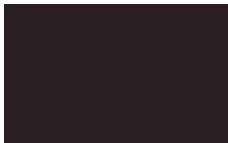
1 mm

B-M-11100

1.5 mm

Also available in

B-M-11010



1.5 mm

B-M-11011



Smoky Shine



1 mm

B-M-11116

1.5 mm

Also available in

B-M-11016

Squirrel Grey



1.5 mm

B-M-11012

#Matt



Shadow Shell



Licoric Black



1 mm

B-M-11094

1.5 mm

Also available in

B-M-11004



1 mm

B-M-11099

1.5 mm

Also available in

B-M-11009



B-M-11008

Cannary Yellow



B-M-11014

Marri Gold



B-M-11007

Ruby Red

1.5 mm Thickness

#Matt



B-M-11017

Seafoam Green

B-M-11006

Pear Pine

B-M-11015

Alice Blue

1.5 mm Thickness

#Matt



B-M-11018

Flamingo Blush



B-M-11013

Rose Wine

1.5 mm Thickness

#Matt

BERGAcORE

SUPERIOR HIGH GLOSS



1 mm B-D-6002



1.5 mm B-D-6001

BERGAMATTO+



1 mm B-M-7099



1.5 mm B-M-7001



APPLICATION TO BE DONE

FOR THE PRODUCTS MENTION BELOW

BERGA
ENHANCE LIFESTYLE
LAMINATE



Step 1: Remove the protective film from the SURFACE of the side which has to be PASTED.



Step 2: Use only SAND PAPER to SCRATCH the surface of the side which have to be pasted



Step 3: Do not use FARSIL to scratch the sheet.



Step 4: Kindly SCRATCH the sheet thoroughly to be applied to the back SURFACE as shown in the above picture.



Step 5: Also SCRATCH plywood Surface



Step 6



Step 7: Apply THIN layer of the glue on the surface of the sheet which has been scratch.



Step 8: Apply THIN layer of the glue on the surface of the plywood which has been scratch.



Step 9: BERGA PVC GLUE to be applied to both the SURFACE and stick together immediately.



Step 10: Start pasting sheet from EDGE of the plywood.



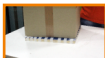
Step 11



Step 12



Step 13: Time taken for the setting of the glue is 10 to 15 hrs



Step 14: Put Pressure on the sheet



Step 15: Kindly remove the protective film only when full interior work is completed.

DONT'S

Do not use FARSIL or any other sharp object to scratch the sheet.

We strongly recommend
Berga Glue
for all our products.



BERGA[®]

ENHANCE LIFESTYLE
LAMINATI

We recommend the use of **BERGA PVC GLUE** for pasting.
BERGA PVC GLUE is special Adhesive for Acrylic & PVC Laminates.

We do not recommend the use of heat activated adhesives.

• Kindly note: **EDGELESS** process to be done exclusively under the guidance of expert.

CHAMFERING & CNC CUTTING can be done in **1.5 mm & 2 mm** thickness at your convenience, by yourself.

•• No Guarantee in any circumstances. There can be colour variations in material from different batches. It is advised to use same batch material to avoid colour variations.

IMPORTANT NOTE :

"The colour and effect of the product may vary in E-catalogue as it is scanned and photographed. Due to very high reflectivity of the material it is not possible to capture the exact colour and effect of the product in it's actual form.

Kindly check hard copy of the catalogue for further details."



BERGA[®]
ENHANCE LIFESTYLE
LAMINATI



KRYSTALA[®]
SERIES



BERGA[®] is the only company
which delivers **2 mm** Acrylic LAMINATE
in Roll form.



**New Revolutionary
BREATHING Technology**



Against CRACK after applying
BERGA sheet

BERGA[®]
ENHANCE LIFESTYLE
LAMINATI



Alvaroz[®]

KRYSTALA



2 mm Thickness

Against CRACK after applying BERGA sheet

GERMAN Technology



CHAMFERING Technology



New Revolutionary BREATHING Technology



BERGA Information Summary



Anti Bacterial



Anti Finger Print



2mm Thick



CNC Cutting



NO BLACK EDGES



Termite &
Borer Free



NON TOXIC



WATER PROOF

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B-S-33021

2 mm Thickness



B-S-33007



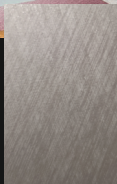
B-S-33056



B-S-33045

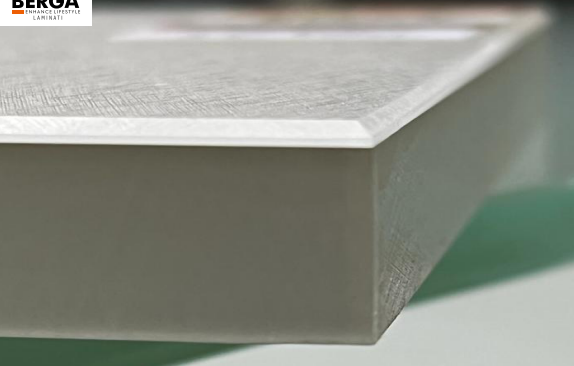


B-S-33001



B-S-33014

2 mm Thickness



CHAMFERING Technology

BERGA[®]
ENHANCE LIFESTYLE
LAMINATI

UNICO PLUS[®]
KRYSTALA



2 mm Thickness

Against CRACK after applying BERGA sheet

**GERMAN
 Technology**



**New Revolutionary
 BREATHING
 Technology**



**BUFFING
 Technology**



**EDGELESS
 Technology**



**CHAMFERING
 Technology**



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- 90° bend **NOT TO BE DONE** in this series.



BERGA Information Summary



Anti Bacterial



SUPERIOR HIGH
 GLOSS



CNC Cutting



NO BLACK EDGES



Termite &
 Borer Free



NON TOXIC



WATER PROOF

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B-P-23021



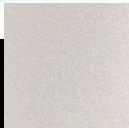
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B-P-23033



B-P-23007



B-P-23049

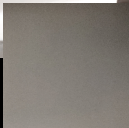


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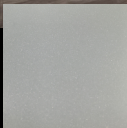


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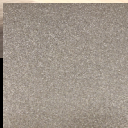
2 mm Thickness



B-P-23014



B-P-23004

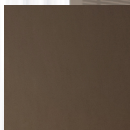


B-P-23053



B-P-23044

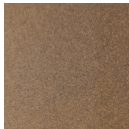
2 mm Thickness



B-P-23054



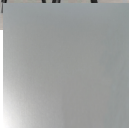
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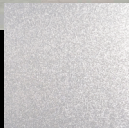
B-P-23003



B-P-23020



B-P-23056



B-P-23006



B-P-23031

2 mm Thickness

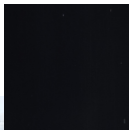
B-P-23015



B-P-23043



B-P-23029

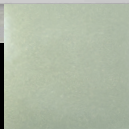


2 mm Thickness

BERGA®
ENHANCE LIFESTYLE
LAMINATI



B-P-23039



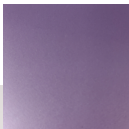
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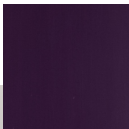
B-P-23001

2 mm Thickness

B-P-23008

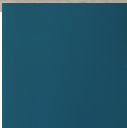


B-P-23005



2 mm Thickness

BERGA[®]
ENHANCE LIFESTYLE
LAMINATI



2 mm Thickness

B-P-23041

B-P-23048



B-P-23013



B-P-23028



B-P-23046



B-P-23027



2 mm

B-P-21035



2 mm

B-P-21034



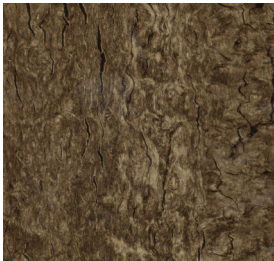
2 mm

B-P-21037



2 mm

B-P-21038



2 mm

B-P-21036



2 mm

B-P-21031



2 mm

B-P-21033



2 mm

B-P-21032

**CHAMFERING
Technology**

**EDGELESS
Technology**



BERGA®
— ENHANCE LIFESTYLE
LAMINATI

UNICO
SOLIOS



1 mm Thickness

Against CRACK after applying BERGA sheet

GERMAN Technology



New Revolutionary BREATHING Technology



BUFFING Technology



EDGELESS Technology



CHAMFERING Technology



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- 90° bend **NOT TO BE DONE** in this series.



BERGA Information Summary



Anti Bacterial



SUPERIOR HIGH
GLOSS



CNC Cutting



NO BLACK EDGES



Termite &
Borer Free



NON TOXIC

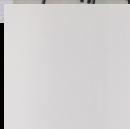


WATER PROOF

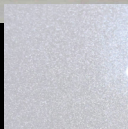
• Kindly note: **EDGELESS** process to be done exclusively under the guidance of expert.

CHAMFERING & CNC CUTTING can be done in **1.5 mm & 2 mm** thickness at your convenience, by yourself.

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B-P-3021



B-P-3002

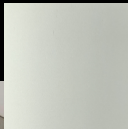
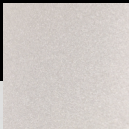


B-P-3033

B-P-3049

B-P-3022

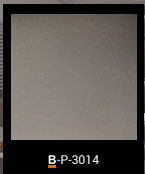
B-P-3045



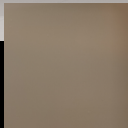
B-P-3007

BERGA
PROTECT AND ENJOY

1 mm Thickness



B-P-3014



B-P-3023



B-P-3053



B-P-3004



B-P-3044

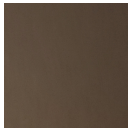
1 mm Thickness



B-P-3003



B-P-3020

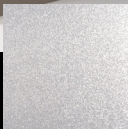


B-P-3054

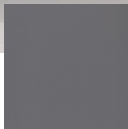


B-P-3055

1 mm Thickness



B-P-3006

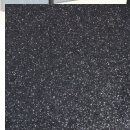


B-P-3031



B-P-3056

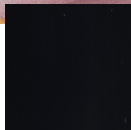
1 mm Thickness



B-P-3015



B-P-3034



B-P-3029

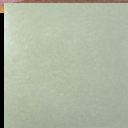
1 mm Thickness



B-P-3001



B-P-3039



B-P-3012

1 mm Thickness



B-P-3047



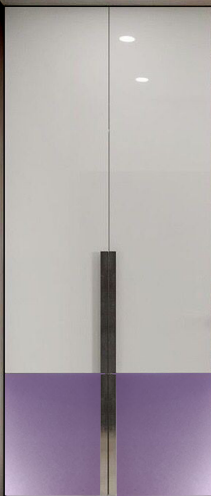
B-P-3017



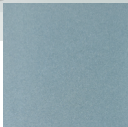
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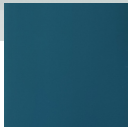
B-P-3008



1 mm Thickness



B-P-3048



B-P-3041



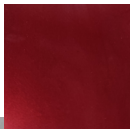
B-P-3043

1 mm Thickness

B-P-3052

B-P-3028

B-P-3027



1 mm Thickness

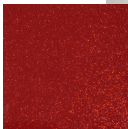
BERGA®
ENHANCE LIFESTYLE
LAMINATI



B-P-3009



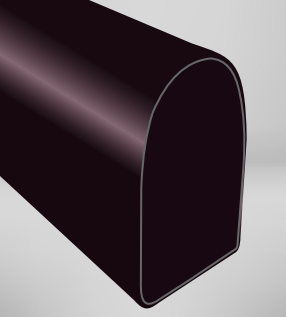
B-P-3046



B-P-3013



1 mm Thickness



POST FORMING Technology

EDGELESS Technology



BERGA[®]
— ENHANCE LIFESTYLE
LAMINATI

 **OPACO**



1 mm Thickness

Against CRACK after applying BERGA sheet

GERMAN Technology



New Revolutionary BREATHING Technology



EDGELESS Technology



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- 90° bend **NOT TO BE DONE** in this series.



BERGA Information Summary



Anti Bacterial



**POST FORMING
 Technology**



CNC Cutting



NO BLACK EDGES



**Termite &
 Borer Free**



NON TOXIC



WATER PROOF

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CHAMFERING & CNC CUTTING can be done in **1.5 mm & 2 mm** thickness at your convenience, by yourself.

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B-O-9045



B-O-9002



B-O-9044



B-O-9025



B-O-9032

1 mm Thickness



B-O-9006



B-O-9009



B-O-9023



B-O-9004

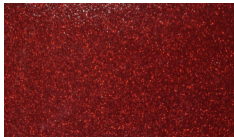


B-O-9007

1 mm Thickness



B-O-9019



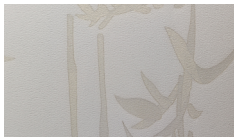
B-O-9003



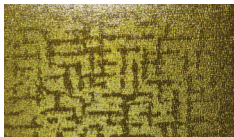
B-O-9029



B-O-9016



B-O-9012



B-O-9031

1 mm Thickness

BERGA[®]
ENHANCE LIFESTYLE
LAMINATI

AMMAZZO
JACQUARDS



1 mm Thickness

Against CRACK after applying BERGA sheet

**GERMAN
 Technology**



**New Revolutionary
 BREATHING
 Technology**



**EDGELESS
 Technology**



**BUFFING
 Technology**



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BERGA Information Summary



Anti Bacterial



SUPERIOR HIGH
 GLOSS



CNC Cutting



NO BLACK EDGES



Termite &
 Borer Free



NON TOXIC



WATER PROOF

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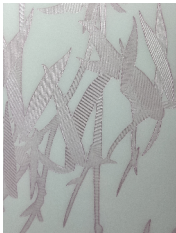
B-J-2012



B-J-2009



B-J-2010



B-J-2006



B-J-2005

1 mm Thickness

BERGA®
ENHANCE LIFESTYLE
LAMINATI

FANTASTIC FIVE



1.5 mm Thickness

Against CRACK after applying BERGA sheet

GERMAN Technology



New Revolutionary BREATHING Technology



90° BEND Technology



BERGA Information Summary



**ANTI FINGER
Print**



Anti Bacterial



NO BLACK EDGES



NON TOXIC



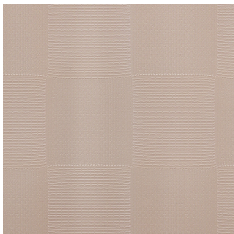
WATER PROOF



**Termite &
Borer Free**

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B-C-4010



B-C-4011

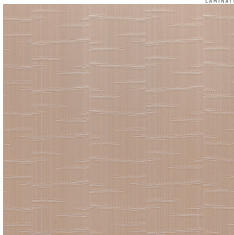


B-C-4005

1.5 mm Thickness



B-C-4008



B-C-4014



B-C-4013

1.5 mm Thickness

We strongly recommend
Berga Glue
for all our products.



BERGA[®]

ENHANCE LIFESTYLE
LAMINATI

We recommend the use of **BERGA PVC GLUE** for pasting.
BERGA PVC GLUE is special Adhesive for Acrylic & PVC Laminates.

We do not recommend the use of heat activated adhesives.

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•• No Guarantee in any circumstances. There can be colour variations in material from different batches. It is advised to use same batch material to avoid colour variations.

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Kindly check hard copy of the catalogue for further details."

BERGA® design no. matching with Edge bend

Kindly check and match physical sample before placing order as there can be lot to lot variation in colour

SR. NO.	UNICO <small>ILLUM</small> KRYSTALA	REHAU EDGE BEND NO.
1	23001	1002U/373P (SHGL)
2	23004	110242 MATT
3	23005	110123 HGL
4	23006	DECOR 010P SHGL / 080PSHGL
5	23007	UNI-75638 HGL+
6	23008	UNI-112077
7	23012	UNI-110171
8	23013	75619 (SHGL)
9	23014	110226
10	23015	1009 U DARK GREY
11	23021	1001 U
12	23022	UNI-75713 HGL+ / 1002U
13	23027	110134 (SHGL)
14	23028	75717 HGL
15	23029	1003 U / UNI-75617 (SHGL)
16	23031	1009 U
17	20033	1001 U
18	23039	110152 (SHGL)
19	23041	UNI-112078
20	23044	1007 U
21	23045	UNI-75701 HGL+ / 75713 HGL
22	23056	010P/591E ALUMINIUM / ART 333698-008
SR. NO.	UNICO <small>SOLIDS</small>	REHAU EDGE BEND NO.
1	3001	1002 U 373 P (SHGL)
2	3004	110242 MATT
3	3005	110123 HGL
4	3006	DECOR 010 P (SHGL)/080 P (SHGL)
5	3007	UNI-75638 HGL+
6	3008	UNI-112077
7	3009	75613
8	3012	UNI-110171
9	3013	75619 (SHGL)
10	3014	110226
11	3015	1009 U DARK GREY
12	3022	UNI-75713 HGL+ / 1002 U
13	3023	110135 (SHGL) / UNI-110224
14	3027	110134 (SHGL)
15	3028	75717 HGL
16	3029	1003 U / UNI-75617 (SHGL)
17	3031	1009 U
18	3039	110152 (SHGL)
19	3041	UNI-112078
20	3044	1007 U
21	3045	UNI-75701 HGL+ / 75713 HGL
22	3056	010 P / 591E ALUMINIUM/ART- 333698-008

BERGA[®] design no. matching with Edge bend

Kindly check and match physical sample before placing order as there can be lot to lot variation in colour

SR. NO.	BERGA ^{core}	REHAU EDGE BEND NO.
1	6001	110207
2	6002	110207
SR. NO.	BERGA ^{MATTO}	REHAU EDGE BEND NO.
1	7001	110207
2	7099	110207
SR. NO.	BERGA ^{core} PLUS	REHAU EDGE BEND NO.
1	10091	110207 SHGL
2	10001	110207 SHGL
3	10092	75637 (SHGL)
4	10002	75637 (SHGL)
5	10093	UNI-75649 (SHGL)
6	10003	UNI-75649 (SHGL)
7	10094	UNI-75728 (SHGL)/ 110129
8	10004	UNI-75728 (SHGL)/ 110129
9	10095	110137 SHGL
10	10005	110137 SHGL
11	10006	UNI-69443 (SHGL)
12	10007	UNI-110128 (SHGL)
13	10008	75739 (HGL)/UNI-110125 (SHGL)
14	10099	75617 SHGL
15	10009	75617 SHGL
16	10100	75633 (SHGL)
17	10010	75633 (SHGL)
18	10011	UNI-110111 (SHGL)
19	10012	UNI-75733
20	10013	UNI-110115 (SHGL)
21	10014	UNI-75723 (SHGL)

Specifications

THICKNESS : Available 1.0 mm, 1.5 mm & 2.0 mm (+/- 10%) according to the different products.

STANDARD SIZE : 3' X 4'

RANGE : These laminates come in a wide range of designs and colours.

ADHESIVES : We recommend the use of **BERGA PVC GLUE** for pasting. **BERGA PVC GLUE** is a special Adhesive for Acrylic & PVC Laminates. It is World's Strongest Adhesive. We do not recommend the use of heat activated adhesives.

LAMINATION : Proper substrates must be used and careful bonding procedures must be observed. Substrates should be of good quality plywood, high density particle board, or high quality fibre board. The face of the substrates must be smooth and free of grease, wax, dust, chips and other foreign matter. We DO NOT recommend any kind of coat like PU base, melamine, lamination (lax) on our products. These products are manufactured from natural resources. Therefore, this application will spoil the originality and natural beauty of the laminate sheet. There can be colour variations in material from different batches. It is advised to use same batch material to avoid colour variations.

CUTTING & MACHINING : These laminates can be cut, routed and drilled, with most standard wood working tools or equipments. All blades must be sharp. To remove any burns that may occur in the cutting process, we recommend the use of a smooth file to feather all corner edges.

BENDING & FORMING : These laminates can be bent and all radius bending should be handled in the same manner as all grades of non postforming decorative laminates.

MAINTENANCE : Any cleaning agent containing acids, alkalis or abrasives should not be used to clean this laminate.

Exposure to sunlight should be avoided.

STORAGE : It is always advised that the laminates and the substrates are stored at temperatures between 22° C and 32° C at relative humidity of 45-55%.

WARRANTY : These products are free from all manufacturing defects and are fit and available for usual purpose under normal and proper use. The product must be inspected prior to installation.

.....
THESE PRODUCTS HAVE NO GUARANTEE, NO RETURN & NO EXCHANGE
.....

KINDLY ONLY USE BERGA PVC GLUE FOR BEST RESULTS FOR OUR PRODUCTS
.....

IMPORTANT NOTE : KEEP AWAY FROM DIRECT LIGHT TO PREVENT DISCOLOURATION

BERGA is the only company which delivers 2 mm Acrylic LAMINATE in Roll form.

• 90° bend **CAN BE DONE** in **EUROPEAN** series.

• Kindly note: **EDGELESS** process to be done exclusively under the guidance of expert.

Special Note



BERGAcore

BERGA MATTE®

Chiffon

FORISTA

Chiffon PLUS

BERGAcore PLUS

BERGA MATTE® PLUS

Kindly scratch (rub) the sheet with polish paper (sand paper), to the surface which is going to be applied on the Plywood, Wood, MDF, etc... before applying Glue.

गोंद (ग्लू) लगाने से पहले, कृपया पॉलिश पेपर (सैंड पेपर) को उस तल के साथ रगड़ें जो प्लायावुड, वुड, एम.डी.एफ. आदि... पर आवेदात (इस्तमाल) किया जाने वाला है।